

CLAIMS

1. A directional control valve block comprising plural directional control valves in a valve main body, each of said directional control valves being provided with a slidable spool, a pair of actuator ports, a communication passage communicable to said actuator ports, a parallel passage connecting said plural directional control valves in parallel with each other, a tandem passage connecting said plural directional control valves in series with each other, a first check valve for permitting a flow of pressure fluid from said parallel passage toward said communication passage and preventing any flow of pressure fluid in an opposite direction, and a second check valve arranged coaxially with said first check valve for permitting a flow of pressure fluid from said tandem passage toward said communication passage and preventing any flow of pressure fluid in an opposite direction, characterized in that:

one of said first check valve and said second check valve is slidably arranged in the other.

2. A directional control valve block according to claim 1, wherein:

said parallel passage is formed at a position on a side opposite said spool with said communication passage being interposed therebetween.

3. A directional control valve block according to claim 1 or 2, wherein:

said first check valve is slidably arranged in said second check valve, said second check valve is provided with a through-hole formed in communication with said communication passage, and a plug is arranged in threaded engagement with said valve main body such that an end portion of said first check valve and an end portion of said second check valve are covered by said plug.

4. A directional control valve block according to claim 1 or 2, wherein:

10 said second check valve is slidably arranged in said first check valve, and a plug is arranged in threaded engagement with said valve main body such that an end portion of said first check valve and an end portion of said second check valve are covered by said plug.